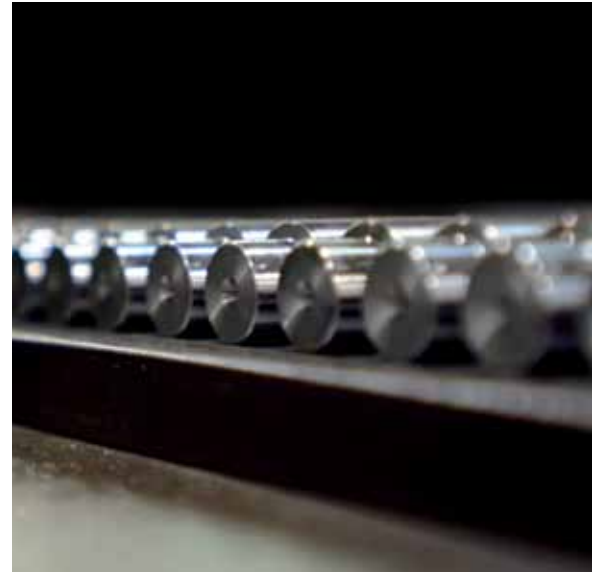
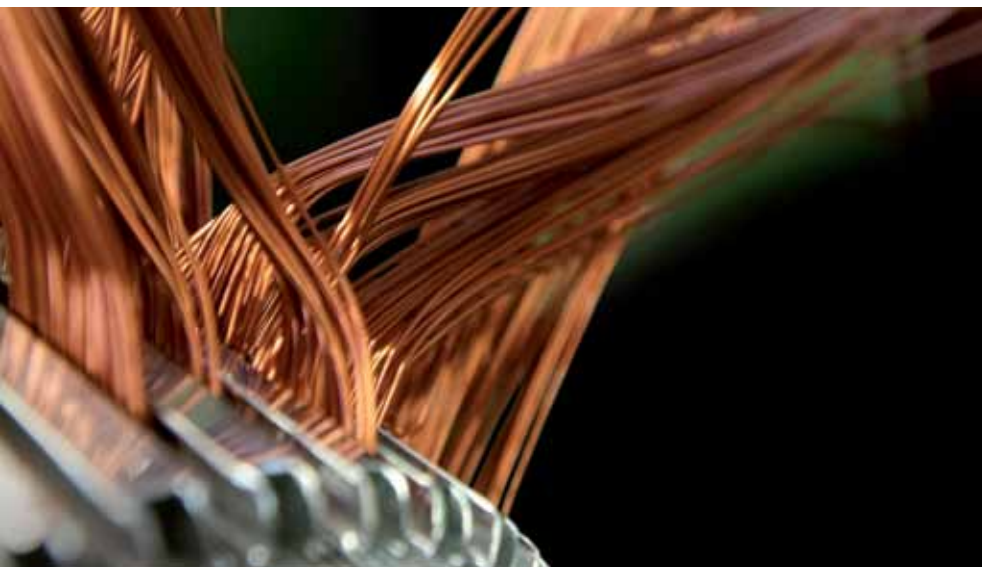

*Compactness Meets
High Power Density*



Angular Geared Motors

for Industrial Applications



Modern and Efficient Drive Technology Angular Geared Motors

Advantages

- High overall efficiency and energy efficient option to worm gearboxes ⇒ energy savings
- Compact design ⇒ small space requirement
- Aluminium housing ⇒ low weight (assembly friendly) and corrosion resistance (painting not required)
- Variable installation options with different flanges ⇒ optimum integration in customer machine and reduced installation effort
- High quality helical gearing ⇒ long life and quiet operation
- Solid and hollow shaft ⇒ variable output side options
- Robust and virtually maintenance free
- Flexibility ⇒ All ABM motors can be delivered with motor-mounted inverters

Maximum Energy Efficiency

Motors and geared motors use approximately two-thirds of the energy consumed in manufacturing. Installing energy-saving geared motors provides companies considerable potentials for cost savings and positively impact their bottom.

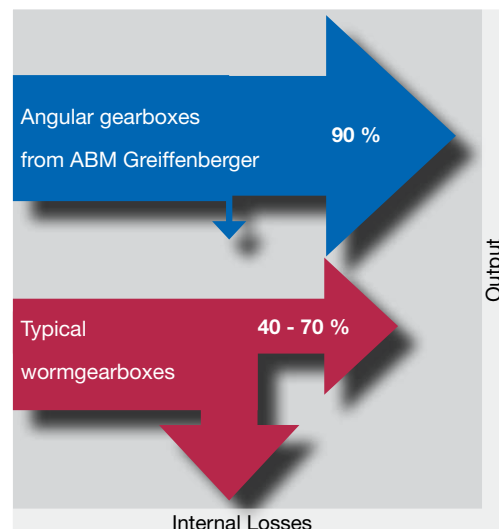
Sample Calculation:

	Helical wormgearboxes	Angular Gearbox
Efficiency	65 %	90 %
Torque		60 Nm
Output Speed		40 rpm
Power Consumption	420 Watt	250 Watt
Annual energy cost*	403 €	240 €

* Calculation Base: *16 hours operation per day, 300 days per Year ⇒ 0,2 € / kWh

Efficiency Comparison

The energy efficiency of ABM angular gearboxes are – depending on the gear ratio – approximately 90 %. The energy efficiency of typical wormgearboxes especially with high gear ratios ranges from 40 % to 70 %; e.g. the majority of the consumed electricity is converted to heat and not kinetic energy.



Modern and Efficient Drive Technology

Angular Geared Motors



General Technical Data

		MEDIUM-LINE	PREMIUM-LINE
Motor Type	AC Induction Motors	✓	✓
	Single Phase Motors		✓
	SINCHRON® Motors		✓
	Two speed motors		✓
	Number of Poles	4-pole	2-, 4-, 6- and 8-pole
Motor Housing		Die Cast	Extruded Aluminium Profile
Output Range		0.18 up to 7.5 kW	
Torque Range		60 up to 450 Nm	
Cooling	Self-ventilated	✓	✓
	Forced Ventilation		✓
	Non-ventilated		✓
Efficiency Class		IE3	Up to IE4
Brake (Holding or Operating Brake)			✓
Mains Operation		✓	✓
Inverter Operation		✓	✓
Inverter	Integrated (motor mounted)	✓	✓
	Stand alone (electrical panel mounted)	✓	✓
Protection Class		IP55 (Standard)	Up to IP66
Options	Encoder		✓
	X-class category 3 G+D		✓
	CCC, UL/CSA	✓	✓

Output Torque Angular Gearbox

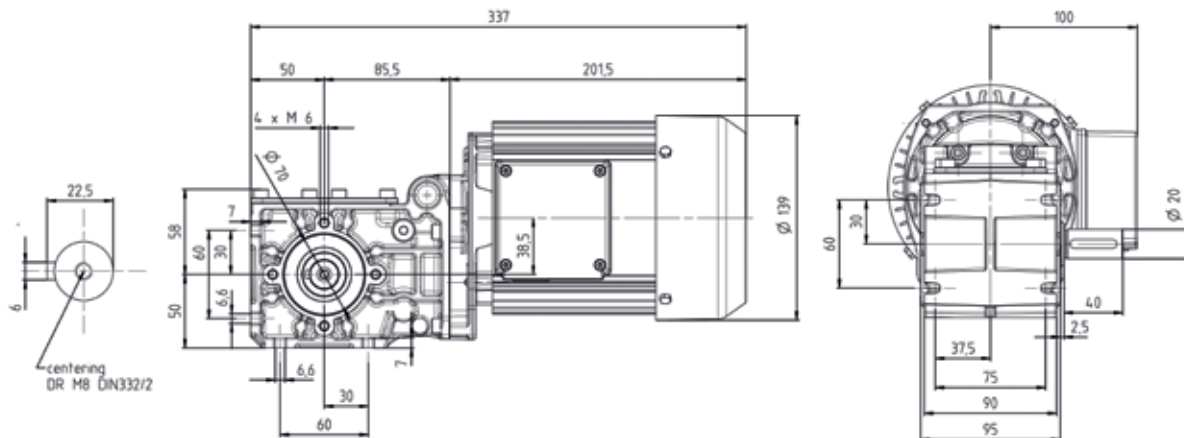


*Product is under development

Output Torque up to 60 Nm

Angular Gearbox KG 62

Dimensions: KG62 / 4D71



MEDIUM-LINE

PREMIUM-LINE

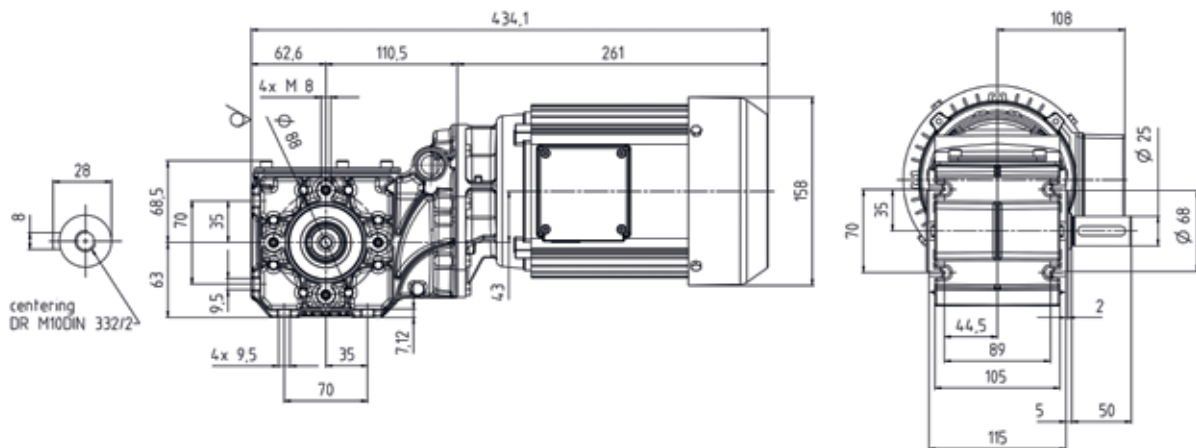
Motor Frame Size	63 - 80	63 - 80
Power	0.12 - 0.75 kW	0.12 - 1.1 kW
Output Torque	T_{max} 60 Nm	
Output Speed	Asynchronous: 15 – 300 rpm; VFD: variable up to 300 rpm	
Available Shafts	Solid shaft \varnothing 20 x 40 mm; Hollow shaft \varnothing 20 mm; Special shaft design upon request	
Mounting Options	Flange mounting (Standard B5 \varnothing 120), Foot mounting and Slip on mechanism	

i^*	n_2 [rpm]	n_1 [rpm]	P_{max} [kW]
48.600	28.8	1400	0.12
43.770	32.0	1400	0.18
39.750	34.0	1400	0.18
32.850	41.0	1400	0.18
26.630	51.0	1400	0.25
23.320	58.0	1400	0.25
19.040	71.0	1400	0.37
17.360	78.0	1400	0.37
13.500	100.0	1400	0.37
11.100	122.0	1400	0.37
10.130	133.0	1400	0.55
9.260	146.0	1400	0.55
8.500	159.0	1400	0.55
7.820	173.0	1400	0.55
5.670	238.0	1400	0.75

* More gear ratios available upon request

Output Torque up to 100 Nm Angular Gearbox KG 102

Dimensions: KG102 / 4D80



MEDIUM-LINE

PREMIUM-LINE

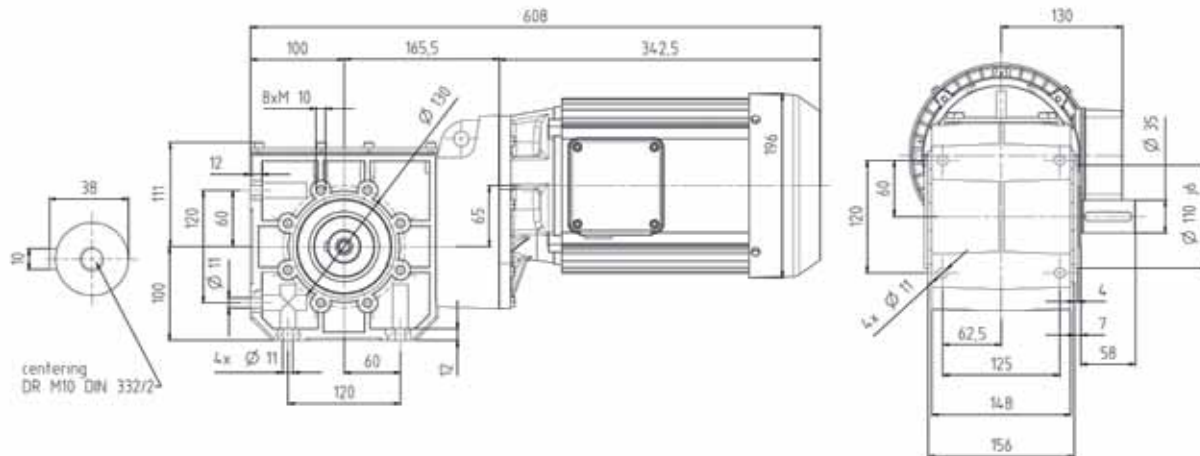
Motor Frame Size	71 - 90	63 - 90
Power	0.25 - 1.5 kW	0.18 - 2.2 kW
Output Torque	T_{max} 100 Nm	
Output Speed	Asynchronous: 15 – 300 rpm; VFD: variable up to 300 rpm	
Available Shafts	Solid shaft \varnothing 25 x 50 mm; Hollow shaft \varnothing 25 mm; Special shaft design upon request	
Mounting Options	Flange mounting (Standard B5 \varnothing 120), Foot mounting and Slip on mechanism	

i^*	n_2 [rpm]	n_1 [rpm]	P_{max} [rpm]
47.780	29.0	1400	0.25
38.180	37.0	1400	0.37
29.090	48.0	1400	0.55
26.250	53.0	1400	0.55
23.850	59.0	1400	0.55
21.790	64.0	1400	0.55
18.460	76.0	1400	0.75
14.740	95.0	1400	0.75
12.860	109.0	1400	1.10
11.670	120.0	1400	1.10
10.250	137.0	1400	1.50
8.890	157.0	1400	1.50
8.160	172.0	1400	1.50
4.840	289.0	1400	2.20

* More gear ratios available upon request

Output Torque up to 450 Nm Angular Gearbox KG 452

Dimensions: KG452 / 4D100L



MEDIUM-LINE

PREMIUM-LINE

Motor Frame Size	90 - 132	80 - 132
Power	1.1 - 7.5 kW	0.75 - 7.5 kW
Output Torque	T_{max} 450 Nm	
Output Speed	Asynchronous: 15 – 300 rpm; VFD: variable up to 300 rpm	
Available Shafts	Solid shaft \varnothing 35 x 58 mm; Hollow shaft \varnothing 45 mm; Special shaft design upon request	
Mounting Options	Flange mounting (Standard B5 \varnothing 200), Foot mounting and Slip on mechanism	

i^*	n_2 [rpm]	n_1 [rpm]	P_{max} [kW]
70.440	20.0	1400	0.75
58.290	24.0	1400	1.10
45.260	31.0	1400	1.50
40.520	35.0	1400	1.50
33.230	42.0	1400	1.50
28.680	49.0	1400	2.20
23.800	59.0	1400	2.20
20.570	68.0	1400	3.00
16.240	86.0	1400	4.00
14.040	100.0	1400	4.00
11.430	122.0	1400	5.50
10.640	132.0	1400	5.50
9.200	152.0	1400	7.50
7.260	192	1400	7.50
6.280	223	1400	7.50
5.110	274	1400	7.50
4.200	333	1400	7.50

* More gear ratios available upon request



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